

► Print-In Press

Install the Print-In Press



► The menu is activated by pressing <SET> for 5 seconds and contains the following parameters (the active parameter is shown on the top display):

- > "C-F"
- > "SC"
- > "P"
- > "I"
- > "t"

► The lower display always shows the corresponding setting of the active parameter, which can then be adjusted using the ▲▼ buttons.

► A short press on <SET> confirms the active setting and activates the next parameter.

► The menu can be ended by pressing <SET> for 5 seconds, or by switching the machine off and on again. In that case, make sure that the value of the active parameter has been confirmed by a short press on the <SET>-button.

► "C-F"

This sets the **temperature** display of the press in **Celsius or Fahrenheit**.

Standard setting: C

Adjustment range: C or F

► "SC"

This value allows a **temperature correction** to be made **between what is shown on the display and the actual temperature of the press**.

Attention! Please adjust this parameter only if you are actually able to measure the temperature of the press. The wrong setting of this parameter can lead to a dangerous over-temperature of the press, resulting in damage.

Standard setting: 0

Adjustment range: -50 to + 50

► "P"

This is a control parameter that influences how much **temperature overshoot** the press exhibits when heating up from a cold state.

Attention! Leave it at the standard setting for safety.

Standard setting: 5

Adjustment range: 1 tot 59

► "I"

This is a control parameter that affects how many **temperature fluctuations** there are **when the press is at operating temperature**.

Attention! Setting this parameter incorrectly can lead to large temperature fluctuations when the press is at operating temperature.

Standard setting: 150

Adjustment range: 50 to 200

► "t"

This is a parameter that indicates the **frequency of the control behaviour of the temperature controller**. A setting of "12", for example, means that the temperature controller will electrically drive the heating plate every 12 seconds for a certain time in order to maintain the heating plate temperature.

Standard setting: 12

Adjustment range: 1 to 60

For our 'One sided Print-In Process' and 'Double sided Print-In Process':
195° Celsius, and 140 seconds.

